

GOLD 110-E

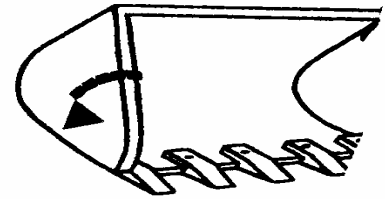
FOR METAL PREPARATION

DESCRIPTION AND APPLICATION

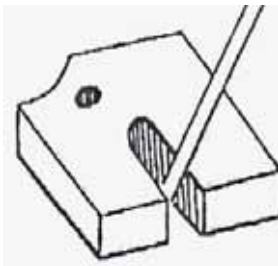
Electrode with **superior blowing „arc“** designed for gouging, cutting and piercing with high speed all common construction metals and alloys as, carbon and tool steels, cast iron, stainless steels, nickel alloys...

Ideal for removing defective or old weld beads, preparing of work pieces, gouging cracks, piercing holes.

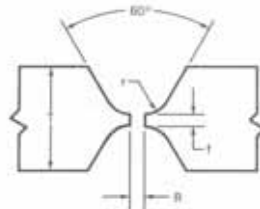
Easy to use, no special training or equipment needed. does not require compressed air or oxygen



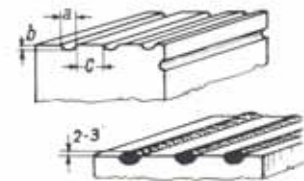
Remove old welds, open cracks



Cut different metals



Prepare parts for welding or hard facing



Packaging Data

Sizes	3.2x350	4.0x450
Kgs/Package	4	5
Packets/carton	4	4
Kgs/carton	16	20

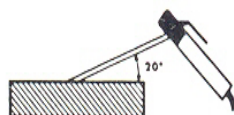
Welding instructions

Current (A)	180-220	220-280
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= -
~ 40 V



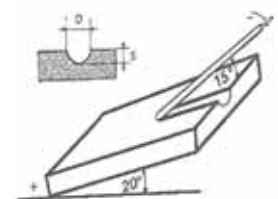
1) Hold electrode vertically and press lightly. Arc will strike after a few second



2) Hold electrode at a angle of 15-20° to work piece



3) Push electrode rapidly forward keeping constant contact with work piece



4) Whenever possible work downwards so the molten metal can flow away